

Date: Monday, 09/03/2009 11:19:43 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GROUND PLATE
Job Number : 46321	
Estimate Number : 13282	
P.O. Number :	Part Number : D37971
This Issue : 09/03/2009 S.O. No. :	Drawing Number : D3797 REVB
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B
Previous Run : 41023	Material :
Written By :	Due Date : 09/03/2009 Qty: 6 Um: Each
Checked & Approved By : <u>MF 09-03-09</u>	
Comment : Est Rev:A 08-04-25 new issue DD verified by:ec Est Rev:B 08-07-14 revA as per dwg DD verified by:ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S050	6061-T6 .050 Sheet
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Comment: Qty.: 0.4797 sf(s)/Unit Total : 2.8785 sf(s)
 6061T6 aluminium sheet .050" thick
 (M6061T6S050)
 Batch: 110791 IB 9-3-9

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3797
 Dwg Rev: B
 Prog Rev: B

IB 9-3-9

2- Deburr if necessary

IB 9-3-9



3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 9-3-9

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

090309 (8)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: W/A LAROCK'S BOOTH

EL 9-3-9

Date: Monday, 09/03/2009 11:19:44 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GROUND PLATE

Job Number: 46321

Part Number: D37971

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/03/10 *MF*

Job Completion



MF
09-03-10

DART AEROSPACE LTD		Work Order: 46321
Description: GROUND PLATE		Part Number: D 3797-1
Inspection Dwg: D3797-1 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø .128	+ .005 - .001	.130	*			
1.00	+/- .030	1.003	*			
44.00	+/- .030	44.00	x			
38.80	+/- .030	38.80	x			
30.80	+/- .030	30.80	x			
21.70	+/- .030	21.70	x			
8.00	+/- .030	8.008	x			
2.15	+/- .030	2.141	x			
.30	+/- .030	.307	x			
.40	+/- .030	.398	x			
2.00	+/- .030	2.018	x			
3.00	+/- .030	3.002	x			
4.00	+/- .030	3.998	x			
6.70	+/- .030	6.697	x			
9.70	+/- .030	9.699	x			
4.10	+/- .030	4.103	x			
1.50	+/- .030	1.503	x			
1.00	+/- .030	1.000	✓			
43.87	+/- .030	43.87	x			
1.050	+/- .010	1.048	x			

Measured by: IB	Audited by: [Signature]	Prototype Approval: N/A
Date: 9-3-9	Date: 10/03/09	Date: [Signature]

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

